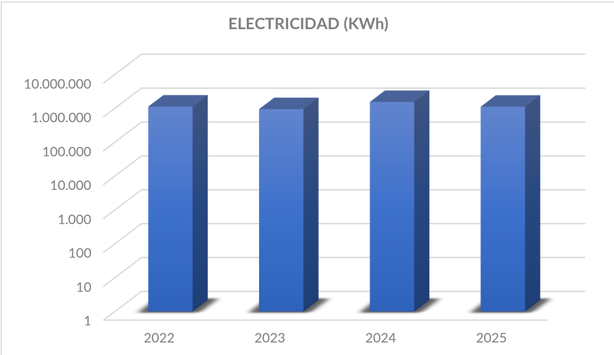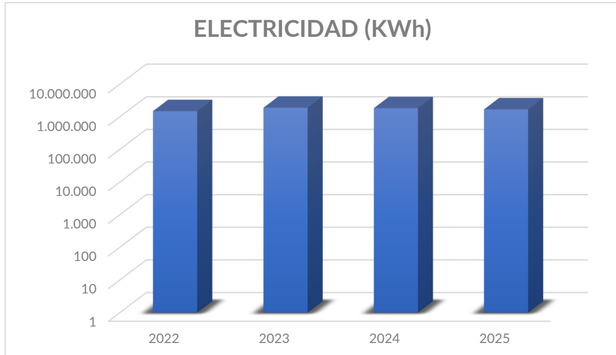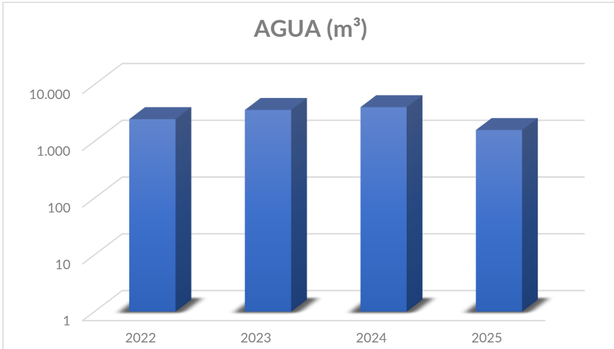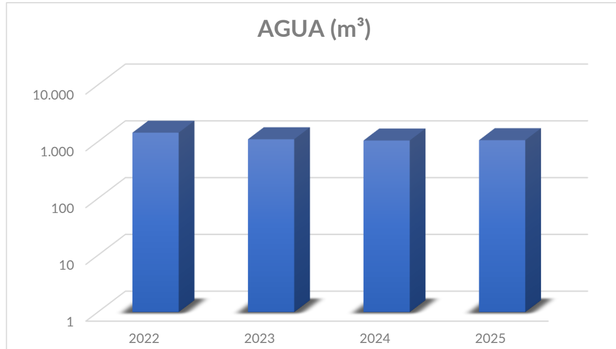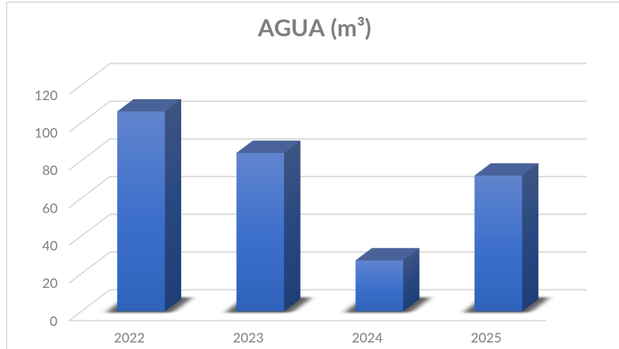DESEMPEÑO AMBIENTAL GRUPO CASPLE